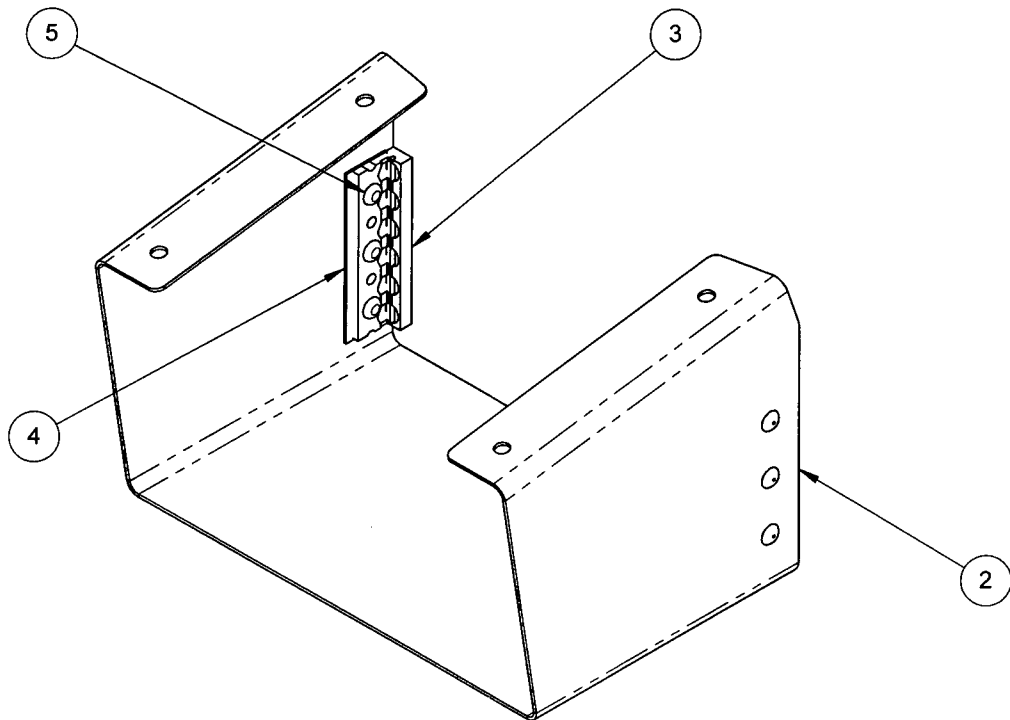


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4569-041	BRACKET ASSEMBLY
2	1	D4569-1	BRACKET
3	2	D4569-3	DZUS RAIL
4	2	D4569-5	DOUBLER
5	6	MS20470AD4-A/R	RIVET



**D4569-041 BRACKET ASSEMBLY**

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: PRIME AND PAINT PER AIRCRAFT MAINTENANCE MANUAL  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.28 lbs

A	NEW ISSUE	DC	11.12.19
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4569	SHEET 1 OF 5
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	BRACKET ASSEMBLY	NTS
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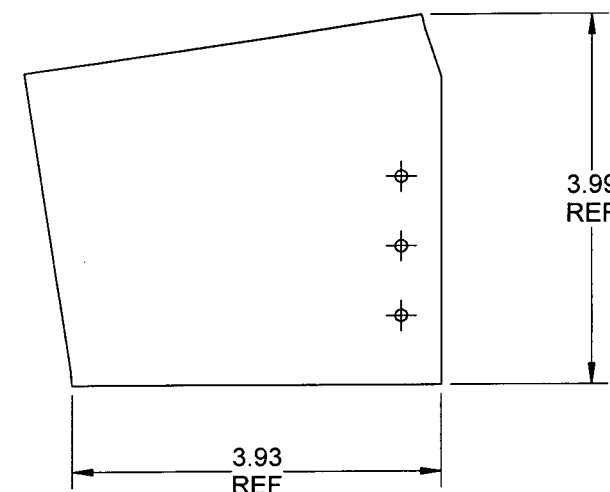
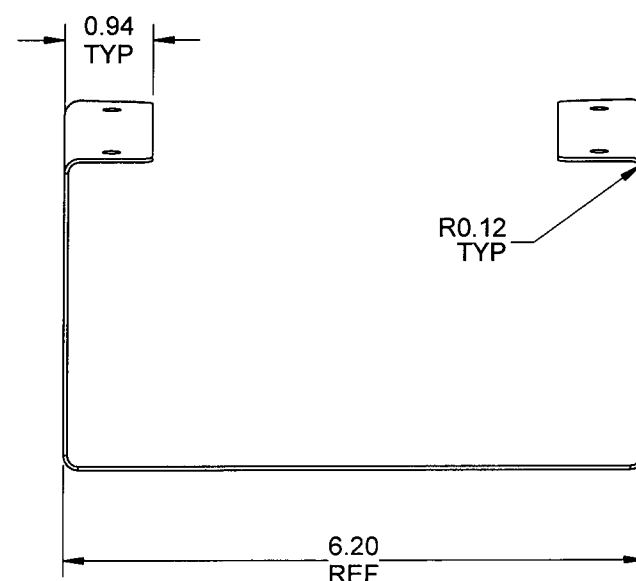
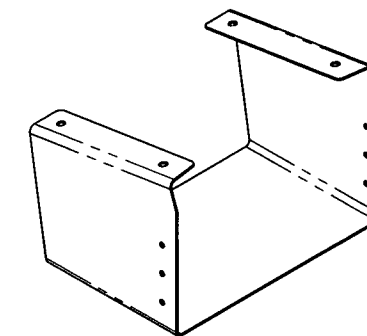
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**D4569-1 BRACKET**

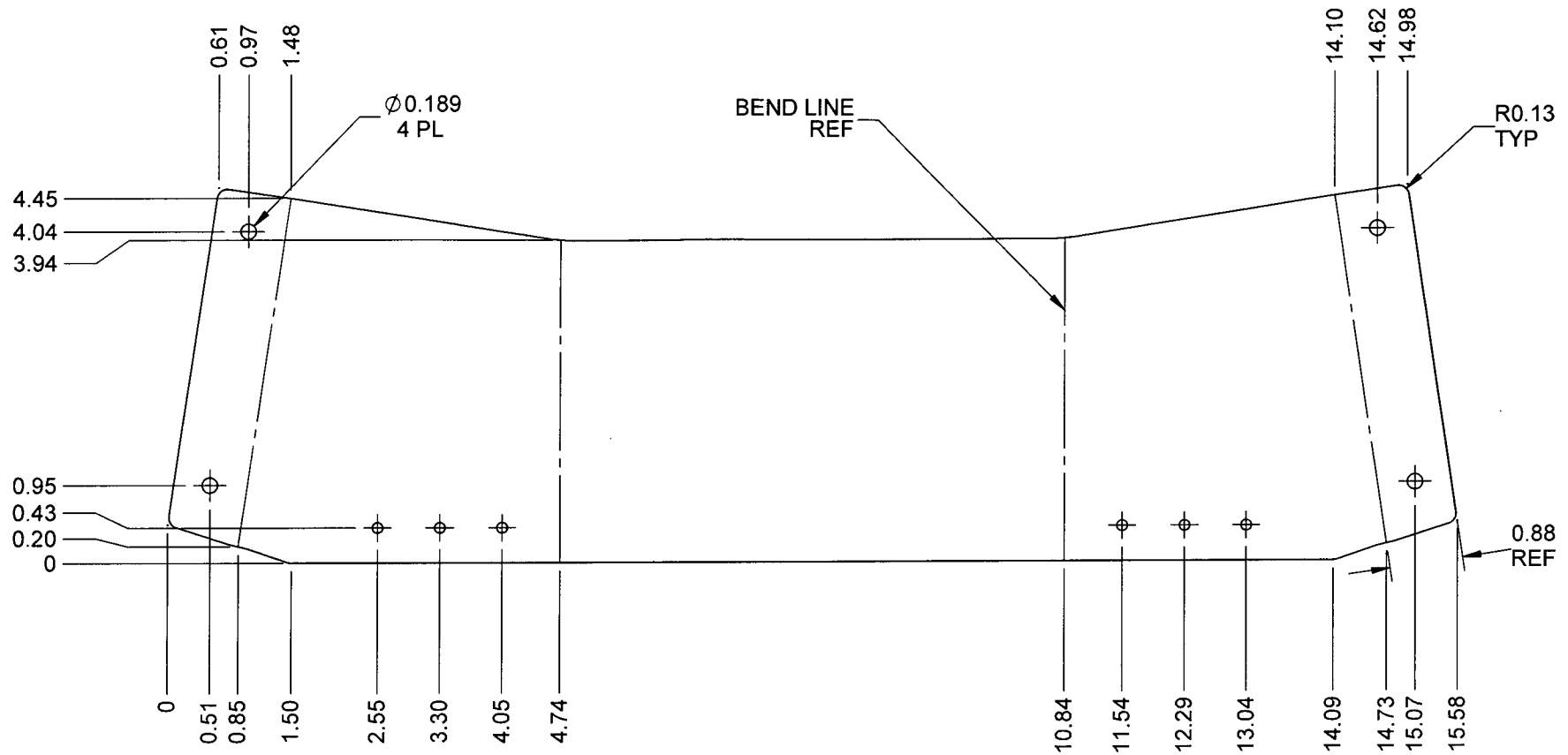
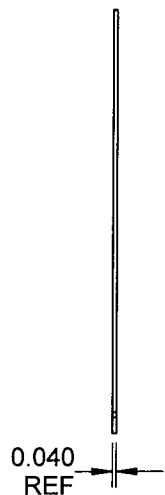
RELEASED  
2012-12-19  
WMD

**NOTES:**

- 1) MATERIAL: MADE FROM D4569-1F
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.24 lbs

DESIGN	DL	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DL		
CHECKED	DL	DRAWING NO. <b>D4569</b>	REV. A
MFG. APPR.	N/A	SHEET 2 OF 5	
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>BRACKET ASSEMBLY</b>	NTS
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D4569-1F

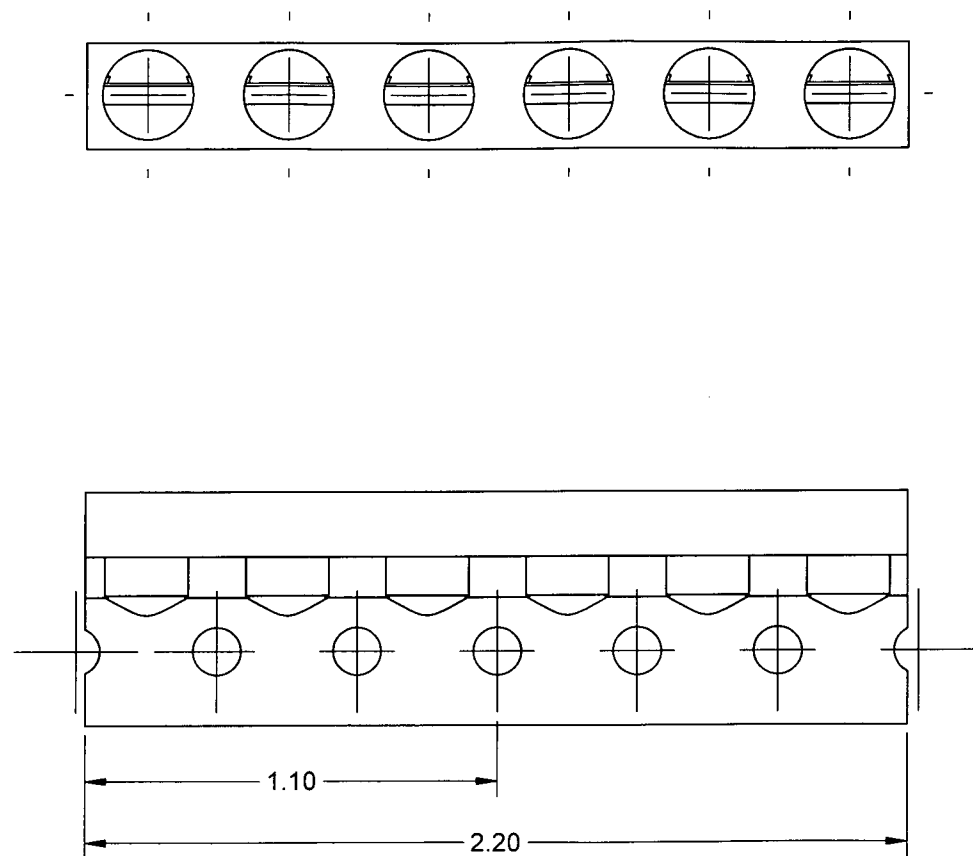
RELEASED  
2012-12-19  
md

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.040
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	JS	DRAWING NO. D4569	REV. A SHEET 3 OF 5
MFG. APPR.	N/A	TITLE BRACKET ASSEMBLY SCALE NTS	
APPROVED	N/A		
DE APPR.	N/A	DATE 11.12.19	
DATE	11.12.19		

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**D4569-3 DZUS RAIL**

- NOTES:  
1) MATERIAL: PR-35 DZUS RAIL  
TRIM TO DIMENSIONS SHOWN  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.02 lbs

DESIGN	DC	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	AS	DRAWING NO. <b>D4569</b>	REV. A
MFG. APPR.	N/A	SHEET 4 OF 5	
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	<b>BRACKET ASSEMBLY</b>	NTS
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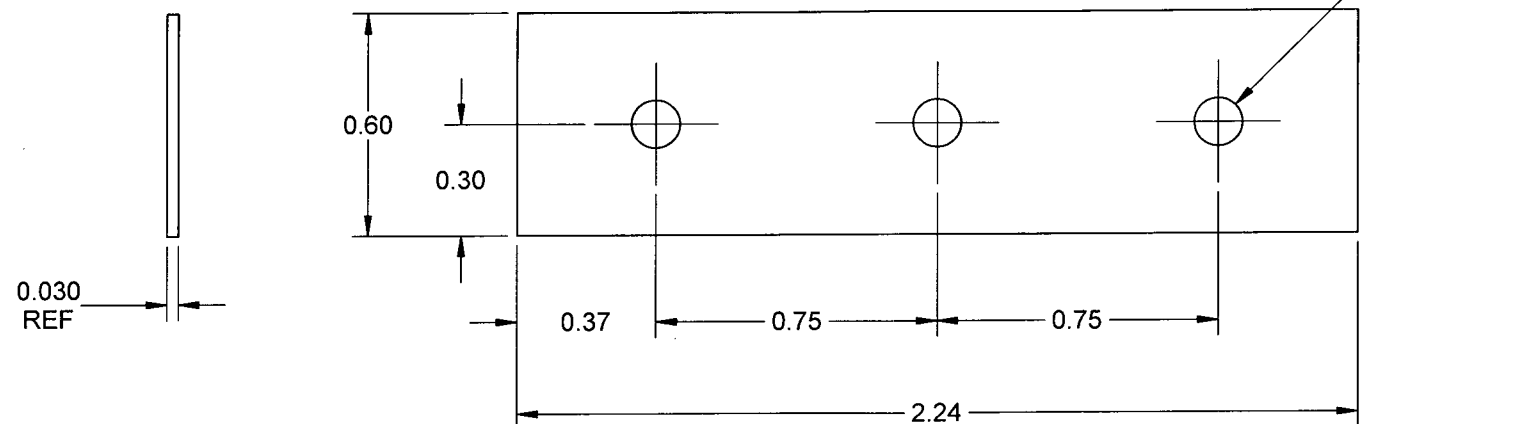
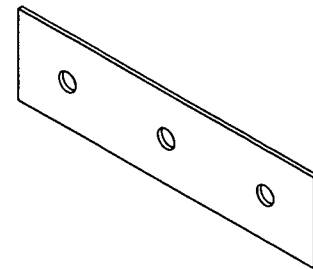
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**D4569-5 DOUBLER**

- NOTES:
- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.030 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.030
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: N/A

RELEASED  
2012-12-19  
MD

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	DE	DRAWING NO. D4569	REV. A
MFG. APPR.	N/A	SHEET 5 OF 5	
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	BRACKET ASSEMBLY	NTS
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